

GE Fanuc CMM Serial

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Supported Series

GE Fanuc CMM Serial series

Website: <http://www.ge.com>

PLC Connection Settings

Parameters	Recommended	Options	Notes
PLC Type	GE Fanuc CMM		
PLC Interface	RS232	RS232/RS485	
Baud Rate	19200	9600, 19200, 38400, 57600, 115200	
Data Bits	8	7,8	Must be set to 8
Parity	Odd	None, Even, Odd	
Stop Bits	1	1, 2	
PLC Station #	0	0 - 255	Not applicable

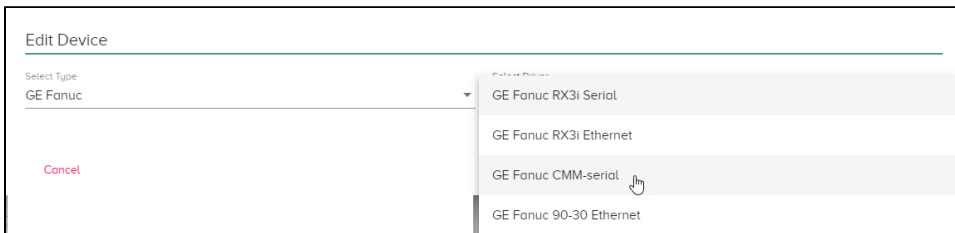
LoopEdge DeviceHub Configuration

To configure DeviceHub for this GE Fanuc CMM Serial PLC:

1. **DeviceHub > Add Device**

Type: GE Fanuc

Driver: GE Fanuc CMM Serial



2. Enter details specific to your environment and click **Add Device**.

Edit Device

Select Type: **GE Fanuc** Select Driver: **GE Fanuc CMM-serial**

Name: _____
This is a Device Name.

Description: **Fanuc Device**
This is a description of device.

Data Bits: **8** Communication Port: **/dev/ttyUSB0**
This is a serial communication databits parameter. This is a system device file path of device.

Baud Rate: **19200** Parity: **Odd**
This is a serial communication baudrate parameter. This is a serial communication parity parameter.

Stop Bits: **1**
This is a serial communication stopbits parameter.

Device Addresses

Bit /Word	Device Type	Format	Range	Description
B	I	DDDDD	1 ~ 10000	Input Relay
B	Q	DDDDD	1 ~ 10000	Output Relay
B	M	DDDDD	1 ~ 10000	Auxiliary Relay
B	G	DDDD	1 ~ 7680	
B	T	DDD	1 ~ 256	
B	SA	DDD	1 ~ 128	
B	SB	DDD	1 ~ 128	
B	SC	DDD	1 ~ 128	
B	S	DDD	1 ~ 128	
W	AI	DDDDD	1 ~ 10000	Analog Input Register
W	AQ	DDDDD	1 ~ 10000	Analog Output Register
W	R	DDDDD	1 ~ 32640	Data Register